

B101 Reamer Specification

Part No.	Description	Material	Finish	Cut Length	Overall Length	No. of Flutes	Manf. Dia.
B101*3.0	Morse Taper Shank Machine	HSS	BLUE 4	31	105	4	3
B101*1/8	Morse Taper Shank Machine	HSS	BLUE 4	33	106	6	3.18
B101*3.5	Morse Taper Shank Machine	HSS	BLUE 4	35	108	6	3.5
B101*5/32	Morse Taper Shank Machine	HSS	BLUE 4	38	113	6	3.97
B101*4.0	Morse Taper Shank Machine	HSS	BLUE 4	38	113	6	4
B101*4.5	Morse Taper Shank Machine	HSS	BLUE 4	41	114	6	4.5
B101*3/16	Morse Taper Shank Machine	HSS	BLUE 4	44	119	6	4.76
B101*5.0	Morse Taper Shank Machine	HSS	BLUE 4	44	119	6	5
B101*5.5	Morse Taper Shank Machine	HSS	BLUE 4	47	125	6	5.5
B101*7/32	Morse Taper Shank Machine	HSS	BLUE 4	47	125	6	5.56
B101*6.0	Morse Taper Shank Machine	HSS	BLUE 4	47	125	6	6
B101*1/4	Morse Taper Shank Machine	HSS	BLUE 4	50	130	6	6.35
B101*6.5	Morse Taper Shank Machine	HSS	BLUE 4	50	130	6	6.5
B101*7.0	Morse Taper Shank Machine	HSS	BLUE 4	54	134	6	7
B101*9/32	Morse Taper Shank Machine	HSS	BLUE 4	54	134	6	7.14
B101*7.5	Morse Taper Shank Machine	HSS	BLUE 4	54	134	6	7.5
B101*5/16	Morse Taper Shank Machine	HSS	BLUE 4	58	138	6	7.94
B101*8.0	Morse Taper Shank Machine	HSS	BLUE 4	58	138	6	8
B101*8.5	Morse Taper Shank Machine	HSS	BLUE 4	58	138	6	8.5
B101*11/32	Morse Taper Shank Machine	HSS	BLUE 4	62	142	6	8.73
B101*9.0	Morse Taper Shank Machine	HSS	BLUE 4	62	142	6	9
B101*9.5	Morse Taper Shank Machine	HSS	BLUE 4	62	142	6	9.5
B101*3/8	Morse Taper Shank Machine	HSS	BLUE 4	66	146	6	9.53
B101*10.0	Morse Taper Shank Machine	HSS	BLUE 4	66	146	6	10
B101*13/32	Morse Taper Shank Machine	HSS	BLUE 4	66	146	6	10.32
B101*10.5	Morse Taper Shank Machine	HSS	BLUE 4	66	146	6	10.5
B101*11.0	Morse Taper Shank Machine	HSS	BLUE 4	71	151	6	11
B101*7/16	Morse Taper Shank Machine	HSS	BLUE 4	71	151	6	11.11
B101*11.5	Morse Taper Shank Machine	HSS	BLUE 4	71	151	6	11.5
B101*15/32	Morse Taper Shank Machine	HSS	BLUE 4	76	156	6	11.91
B101*12.0	Morse Taper Shank Machine	HSS	BLUE 4	76	156	6	12
B101*12.5	Morse Taper Shank Machine	HSS	BLUE 4	76	156	6	12.5
B101*1/2	Morse Taper Shank Machine	HSS	BLUE 4	76	156	6	12.7
B101*13.0	Morse Taper Shank Machine	HSS	BLUE 4	76	156	6	13
B101*17/32	Morse Taper Shank Machine	HSS	BLUE 4	81	161	6	13.49
B101*13.5	Morse Taper Shank Machine	HSS	BLUE 4	81	161	6	13.5
B101*14.0	Morse Taper Shank Machine	HSS	BLUE 4	81	161	6	14
B101*9/16	Morse Taper Shank Machine	HSS	BLUE 4	81	161	8	14.29
B101*14.5	Morse Taper Shank Machine	HSS	BLUE 4	81	181	8	14.5
B101*15.0	Morse Taper Shank Machine	HSS	BLUE 4	81	181	8	15
B101*19/32	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	15.08
B101*15.5	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	15.5
B101*5/8	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	15.88
B101*16.0	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	16
B101*16.5	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	16.5
B101*21/32	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	16.67
B101*17.0	Morse Taper Shank Machine	HSS	BLUE 4	87	187	8	17
B101*11/16	Morse Taper Shank Machine	HSS	BLUE 4	93	193	8	17.46
B101*18.0	Morse Taper Shank Machine	HSS	BLUE 4	93	193	8	18

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B101*23/32	Morse Taper Shank Machine	HSS	BLUE 4	93	193	8	18.26
B101*19.0	Morse Taper Shank Machine	HSS	BLUE 4	93	193	8	19
B101*3/4	Morse Taper Shank Machine	HSS	BLUE 4	100	200	8	19.05
B101*25/32	Morse Taper Shank Machine	HSS	BLUE 4	100	200	8	19.84
B101*20.0	Morse Taper Shank Machine	HSS	BLUE 4	100	200	8	20
B101*13/16	Morse Taper Shank Machine	HSS	BLUE 4	100	200	8	20.64
B101*21.0	Morse Taper Shank Machine	HSS	BLUE 4	100	200	8	21
B101*27/32	Morse Taper Shank Machine	HSS	BLUE 4	107	207	8	21.43
B101*22.0	Morse Taper Shank Machine	HSS	BLUE 4	107	207	8	22
B101*7/8	Morse Taper Shank Machine	HSS	BLUE 4	107	207	8	22.23
B101*23.0	Morse Taper Shank Machine	HSS	BLUE 4	107	207	8	23
B101*29/32	Morse Taper Shank Machine	HSS	BLUE 4	107	207	8	23.02
B101*15/16	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	23.81
B101*24.0	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	24
B101*31/32	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	24.61
B101*25.0	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	25
B101*1	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	25.4
B101*26.0	Morse Taper Shank Machine	HSS	BLUE 4	115	242	10	26
B101*1.1/16	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	26.99
B101*27.0	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	27
B101*28.0	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	28
B101*1.1/8	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	28.58
B101*29.0	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	29
B101*30.0	Morse Taper Shank Machine	HSS	BLUE 4	124	251	10	30
B101*1.3/16	Morse Taper Shank Machine	HSS	BLUE 4	133	260	10	30.16
B101*31.0	Morse Taper Shank Machine	HSS	BLUE 4	133	260	10	31
B101*1.1/4	Morse Taper Shank Machine	HSS	BLUE 4	133	260	10	31.75
B101*32.0	Morse Taper Shank Machine	HSS	BLUE 4	133	293	10	32
B101*33.0	Morse Taper Shank Machine	HSS	BLUE 4	133	293	10	33
B101*1.5/16	Morse Taper Shank Machine	HSS	BLUE 4	133	293	10	33.34
B101*34.0	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	34
B101*1.3/8	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	34.93
B101*35.0	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	35
B101*36.0	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	36
B101*1.7/16	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	36.51
B101*37.0	Morse Taper Shank Machine	HSS	BLUE 4	142	302	10	37
B101*38.0	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	38
B101*1.1/2	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	38.1
B101*39.0	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	39
B101*40.0	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	40
B101*41.0	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	41
B101*1.5/8	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	41.28
B101*42.0	Morse Taper Shank Machine	HSS	BLUE 4	152	312	12	42
B101*43.0	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	43
B101*44.0	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	44
B101*1.3/4	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	44.45
B101*45.0	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	45
B101*46.0	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	46
B101*47.0	Morse Taper Shank Machine	HSS	BLUE 4	163	323	12	47

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Part No.	Description	Material	Finish	Cut Length	Overall Length	No. of Flutes	Manf. Dia.
B101*1.7/8	Morse Taper Shank Machine	HSS	BLUE 4	174	334	12	47.63
B101*48.0	Morse Taper Shank Machine	HSS	BLUE 4	174	334	12	48
B101*49.0	Morse Taper Shank Machine	HSS	BLUE 4	174	334	12	49
B101*50.0	Morse Taper Shank Machine	HSS	BLUE 4	174	334	12	50
B101*2	Morse Taper Shank Machine	HSS	BLUE 4	174	334	12	50.8
B101*2.1/4	Morse Taper Shank Machine	HSS	BLUE 4	184	381	14	57.15