

# 3M™ XL-DR Clean and Finishing

*Roloc deburring and finishing unitized wheel*



XL-DR diam. 75 mm

XL-DR diam. 50 mm

## Product Construction

*Mineral and Grit* Type A : MED, CRS

Type S : FIN

*Features*

Type	Diameter	Thickness	Hardness
A	50 mm	6.35	2 - 8
S	50 mm	6.35	2 - 6
A	75 mm	6.35	2 - 6 - 8
S	75 mm	6.35	2 - 6

## Available Forms

*f*



## Applications

*f*Materials:

*f*Stainless steel, titanium, other metals.

*f*

*f*

*f*

*f*

## Recommendation

Recommended for deburring drive/piston rods prior to chroming; deburring turbine blades, flat punched parts, thread guides and machine parts, gear wheels, pressure molded and die-cast parts, auto parts (i.e. piston rings, pistons), mold and casting seams.

## Accessories

Back-up pad X (84993) or H (84998) for XL-DR 8 A CRS Ø 75mm.

Back-up pad M (84999) or S (84994) for XL-DR 2 S FIN Ø 75mm.

Back-up pad H (45096) für XL-DR Ø 50mm.

# 3M™ XL-DR – Clean and Finishing

## Features

Compressed, non-woven fiber construction



Available in small sizes



EXL Material



Roloc™ fastening system



## Advantages

Uniform grain distribution

Precise work

Extremely tough; aggressive cutting action; effective on edges and corners; specifically for deburring

Change products or grits faster without tools



## Benefits

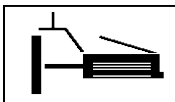
Won't distort the surface finish texture

Less redos, time savings

Saves time and money; uniform finish

Saves time and money

## Machines



## Safety



## Quality

3M Plants are ISO 9002 certified.

*Product Use: All statements, technical information and recommendations contained in this document are based on tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.*



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