



SLUG-BUSTER® slug splitting punches

Unique punch profile
Splitted slugs fall free and can be removed easily

Suitable for:

- Mild steel, plastic and aluminium up to 3.5 mm thick

Operation:

- Manual and hydraulic

Predrilling:

- Draw stud 9,5 mm, pilot drill Ø 9,7 mm 50360183
Draw stud 19 mm, pilot drill Ø 20,5 mm 50344030

Scope of supply:

- Patented punch unit includes punch, die and draw stud for manual and hydraulic operation

Order Info

- * 50042181 Screw without ball-bearing

Article

Part No.	Punch size True dimension mm	Standard size ISO	Standard size Pg	Max. Material thickness mm
50067273	12.5	ISO 12	Pg 7	1.5
50319892	15.2		Pg 9	2.0
50351770	16.2	ISO 16		2.0
50319906	18.6		Pg 11	2.0
50319914	20.4	ISO 20	Pg 13	2.0
50319620	22.5		Pg 16	2.0
50351788	25.4	ISO 25		2.0
50319639	28.3		Pg 21	3.0
50319930	28.3		Pg 21	2.0
50365088	30.5			3.5
50602462	30.5			3.5
50351796	32.5	ISO 32		3.5
50319647	34.6			3.5
50319957	37.0		Pg 29	3.5
50351800	40.5	ISO 40		3.5
50319655	43.2			3.5
50319965	47.0		Pg 36	3.5
50319663	49.6			3.5
50351818	50.8	ISO 50		3.5
50361716	54.0		Pg 42	3.5
50319981	60.0		Pg 48	3.5
50319671	61.5			3.5
50351826	64.0	ISO 63		3.5

Individual parts for manual operation, Draw studs: [PDF-Download](#)