

Datasheet

2 Piece, HSS Tap and Drill Set



RS Article No.	Pair Combination
749-5688	A + E
749-5682	B + F
749-5691	C + G
749-5694	D + H

Description:

High Speed Steel construction.
 ISO529 straight flute tap with metric coarse thread.
 DIN 338 Fully ground drill with black finish.

Specifications:

HSS ISO Tap:

Material: HSS
 Type: Straight Flute

Model No.	Size	Pitch
A	M3	0.5
B	M4	0.7
C	M5	0.8
D	M6	1.0



HSS Fully Ground Drills:

Material: HSS
Flute Geometry: Right Hand
Finish: Black
Angle: 118°

Model No.	Drill Size (mm)	Overall length (mm)	Flute length (mm)
E	2.5	57	30
F	3.3	65	36
G	4.2	75	43
H	5.0	86	52