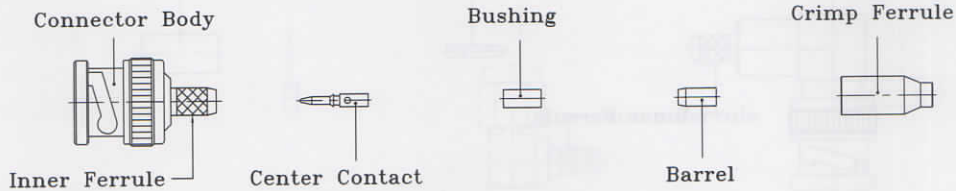



CABLE MOUNTING INSTRUCTIONS

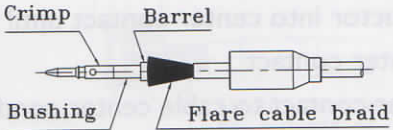
■ CM-04 for Straight Crimp Type connectors



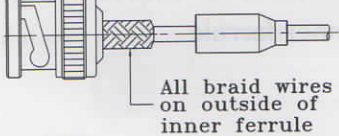
1. Preparation of Cable

1. 
 - (1) Slide crimp ferrule onto cable
 - (2) Strip cable to recommended dimensions shown in catalogue

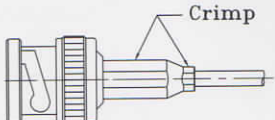
2. Crimping Center Contact to Cable Center Conductor

2. 
 - (1) Flare slightly end of cable braid to facilitate insertion of inner ferrule
 - (2) Slide barrel and bushing onto cable dielectric
 - (3) Insert cable center conductor into center contact until cable dielectric rest against center contact
 - (4) Crimp (or Solder) center contact to cable center conductor

3. Inserting Cable to Connector Body

3. 
 - (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule
 - (2) Push cable assembly forward until contact seat inside of insulator

4. Final Assembly

4. 
 - (1) Slide crimp ferrule forward until flush with connector body
 - (2) Hold cable firmly seated then crimp in place